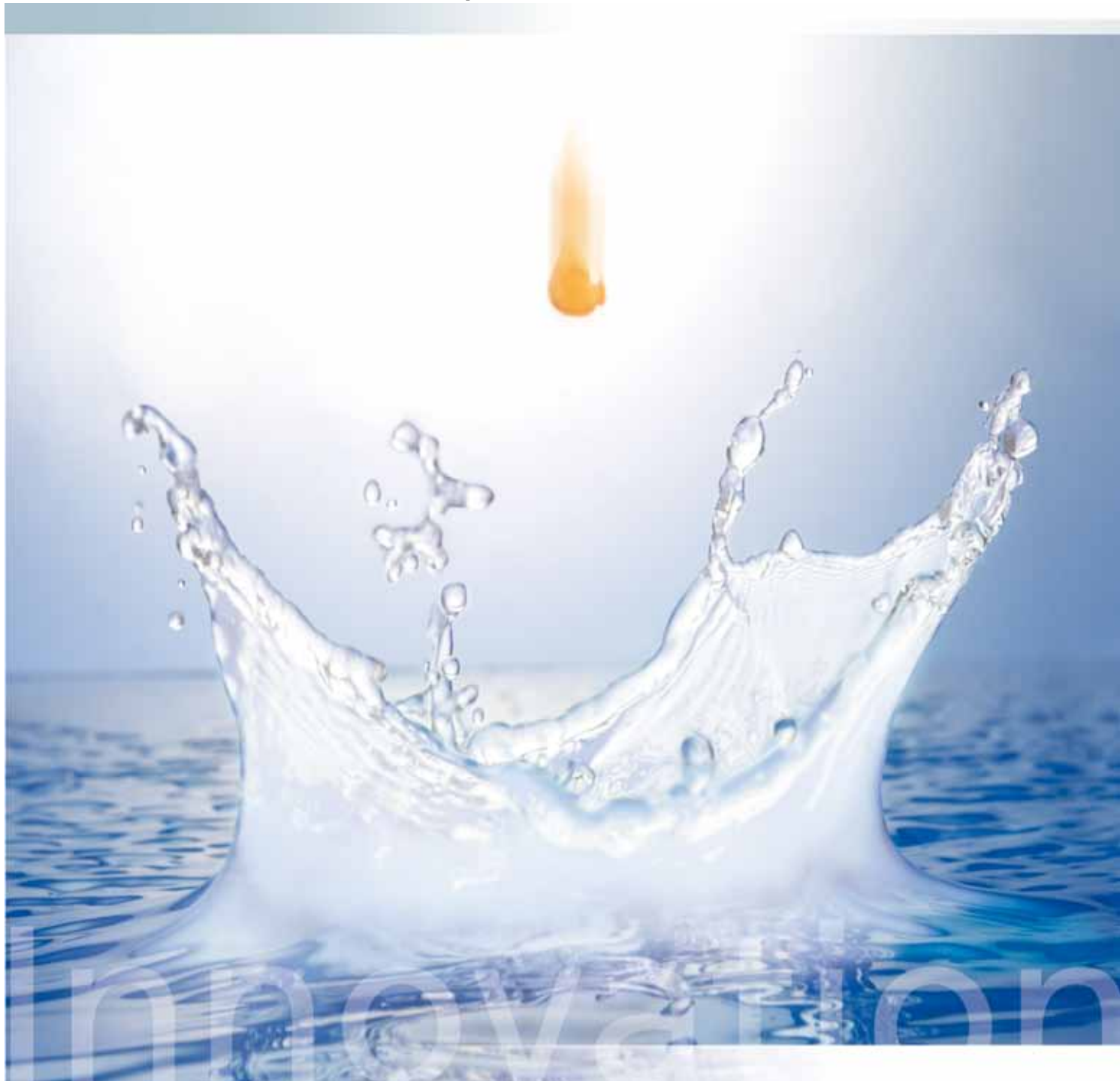


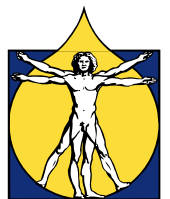
AquaTec®

Water-soluble products



King of Coolants

Human Technology
for man, environment
and machines



HUTECH

Superior fluids for all your applications



Dr. Manfred Storr
Managing director

When Carl Christian Held started production of machine oils and greases in 1887, he laid the foundation stone for a medium-sized company that over the past decades has established itself as a specialist in the lubricants sector. oelheld GmbH has existed in its present form since 1989 and has been managed by Dr. Storr since 1973.

Innovative Fluid management and constant product development and quality assurance are the key to the success of our products.

Numerous customers, machine manufacturers and last but not least national and international universities helped us to develop high quality dielectric fluids and powerful grinding fluids for EDM and grinding applications.

The well known disadvantages with water-soluble metalworking fluids (corrosion in machines and work pieces, sticky residues in machines, low tool life, fungi and bacteria development, etc.) had been for Dr. Storr and his research and development department the motivation to break new ground and to develop new products, that guarantee that most of the well known disadvantages will be a thing of the past.

With the new designed product line AquaTec® we are able to offer you a product that is solving most of the above mentioned disadvantages, is elevating your process stability and is reducing your ongoing costs at the same time.

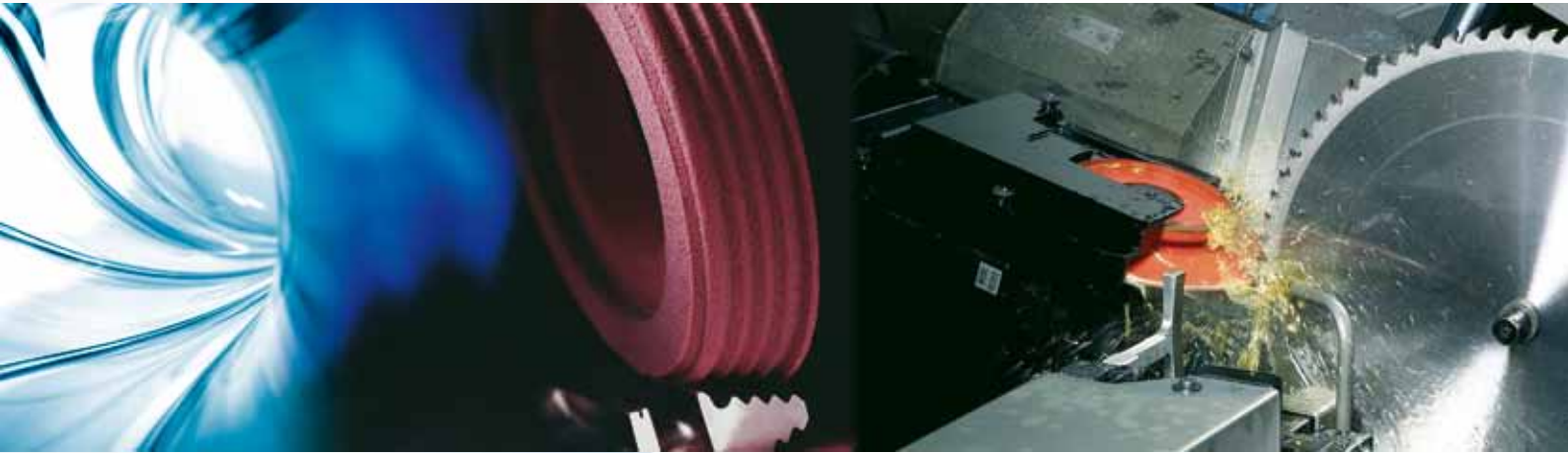
Human Technology

- Human technology is not just a trademark at oelheld GmbH – it is a guiding principle. Low risk potential as well as environmental safety of the products and the application are most important for us.
- Following the principle we develop fluids that are best-suited for the application of our customers but also provide the best possible health and environmental aspects. Therefore our production plant is based on special sealed floors and equipped with the latest blending technology which provides additional safety.
- **Human Technology for Man, Environment and Machines – our contribution toward a better future!**



AquaTec®

The benefits



AquaTec® – Your benefits –

- Extreme long life without use of additional additives
- Reduced coolant maintenance
- No foam problems
- Universal use possible on single and centralised filtration systems
- High cleaning efficiency
- Low air pollution
- Good corrosion protection
- Improved tool life
- Better surface finish

AquaTec® – Your health benefits –

- AquaTec® creates low mist levels
- AquaTec® is dermatologically approved
- AquaTec® provides superior stability for long sump life
- AquaTec® contains no heavy metals
- AquaTec® meets all requirements according REACH

AquaTec® Applications



Recommendations for processing different technologies

	Surface grinding	Cylindrical grinding	Creep feed grinding	Sawing	Milling	Turning	Drilling	Deep hole drilling	Threading	Thread forming	Forming	Ceramics	Cast iron	Non ferrous materials	Light metals	Steel	Tungsten carbide
AquaTec® 1548	well suited	well suited	well suited	well suited	well suited	well suited	well suited	suitable	suitable	suitable	suitable	not suitable	suitable	well suited	well suited	well suited	not suitable
AquaTec® 1550	well suited	well suited	well suited	well suited	well suited	well suited	well suited	well suited	well suited	well suited	well suited	not suitable	suitable	well suited	well suited	well suited	not suitable
AquaTec® 3001	well suited	well suited	well suited	suitable	well suited	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	well suited	suitable	well suited	well suited	well suited	well suited
AquaTec® 5001	well suited	well suited	well suited	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	well suited	suitable	well suited	suitable	well suited	well suited
AquaTec® 7000	well suited	well suited	well suited	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	not suitable	well suited	suitable	well suited	suitable	well suited	well suited
AquaTec® 7520	suitable	well suited	well suited	well suited	well suited	well suited	well suited	suitable	suitable	not suitable	not suitable	suitable	well suited	suitable	well suited	well suited	not suitable
AquaTec® 7539	not suitable	suitable	suitable	well suited	well suited	well suited	well suited	well suited	well suited	not suitable	not suitable	not suitable	well suited	suitable	well suited	well suited	not suitable

well suited
 suitable
 not suitable

AquaTec®

The product range

Watermixable coolants

AquaTec® 1548

- Semi synthetic watermixable coolant
- micro-emulsion with low odour
- very low foaming
- free of boron and amines
- skin friendly low pH value
- especially designed to machine nonferrous materials, like brass and other copper alloys
- Materials: all ferrous and non-ferrous materials

Dilution rate

Regular machining	6 %
Heavy duty machining	8 %

Refractometer factor	1,1
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AquaTec® 1550

- Semi synthetic watermixable coolant
- micro-emulsion with low odour
- very low foaming
- free of boron and amines
- skin friendly low pH value
- very low consumption
- Materials: all aluminium and steel alloys

Dilution rate

Regular machining	6 %
Heavy duty machining	8 %

Refractometer factor	1,0
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AquaTec® 3001

- synthetic watermixable coolant
- transparent fluid with high lubricity
- free of amines
- mild towards the operators skin
- low odour
- good flushing and cleaning properties
- excellent surface finish
- Materials: all ferrous and non-ferrous materials

Dilution rate

Steel, non ferrous materials, tungsten carbide	3-5 %
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Cast Iron	6 %
Milling, turning:	6 %

Refractometer factor	1,0
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AquaTec®

The product range

Watermixable coolants

AquaTec® 5001

- synthetic watermixable coolant
- transparent, very low foaming fluid
- very resistance against bacteria and fungi
- low odour
- lowest possible cobalt leaching
- good flushing and cleaning properties
- especially designed for grinding tungsten carbide
- Materials: all ferrous and non-ferrous materials

Dilution rate

Grinding	4 %
Milling and turning:	4 %

Refractometer factor	2,1
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AquaTec® 7000

- synthetic watermixable coolant
- transparent fluid with low odour
- very resistant against bacteria and fungi
- good flushing and cleaning properties
- very low foaming
- Materials: steel and cast iron

Dilution rate

Grinding	4 %
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Refractometer factor	1,9
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AquaTec® 7520

- Semi synthetic watermixable coolant
- micro-emulsion with low odour
- universal coolant for general machining
- very low foaming
- Materials: aluminium, steel and cast iron

Dilution rate

Grinding	4 %
Milling, turning, drilling	6 %
Sawing, threading	7 %

Refractometer factor	2,1
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Watermixable coolants

AquaTec® 7539

- Semi synthetic watermixable coolant
- micro-emulsion with low odour
- high performance coolant with extreme pressure additives
- suitable for almost all applications
- very low foaming
- Materials: steel, stainless steel, cast iron and aluminium

Dilution rate

Grinding	5 %
Milling, turning, drilling	5 %
Sawing, threading	6 %

Refractometer factor 1,4



High-tech products for machines – worldwide!

oelheld GmbH is not only represented with its own sales offices and production plants in France, Great Britain and the USA, but also has various representatives in most countries.

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- Taiwan
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- Ukraine
- White Russia



Human Technology
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HUTEK

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innovative fluid technology

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